

QuickFit™

INSTALLATION GUIDE

KIT # 300753

ALTORFER APS230G



Tool Requirements:

- Loctite® L592 or equivalent
- Drill w/ bits up to 1/2" dia.
- Wrenches up to 1 1/2"
- Standard & Metric socket sets
- Standard Allen key set to 3/4"

FOR TECHNICAL ASSISTANCE CALL 1-800-255-2250

RPM Industries, LLC • 1660 Jefferson Ave. • Washington, PA 15301
Phone: 1-800-255-2250 • www.rpmindustries.com • M-F 8:00AM - 5:00PM EST

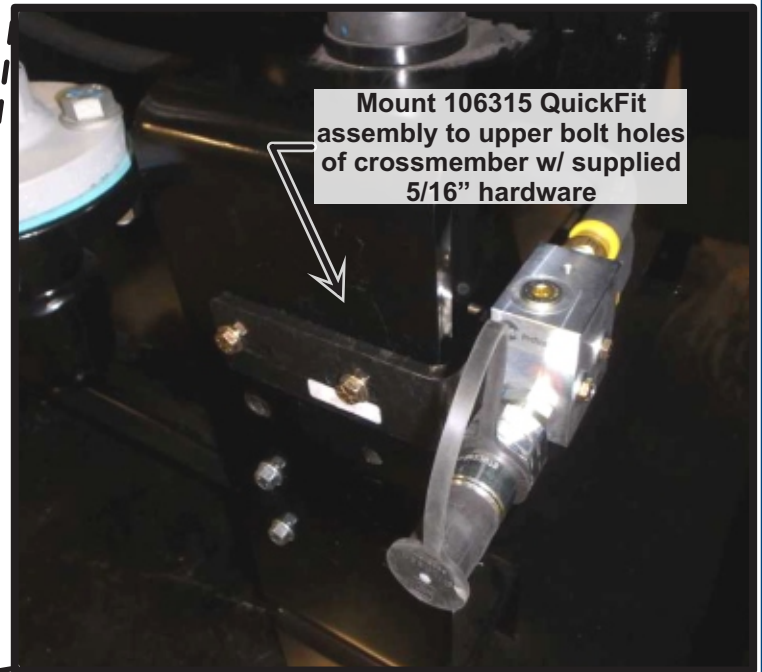
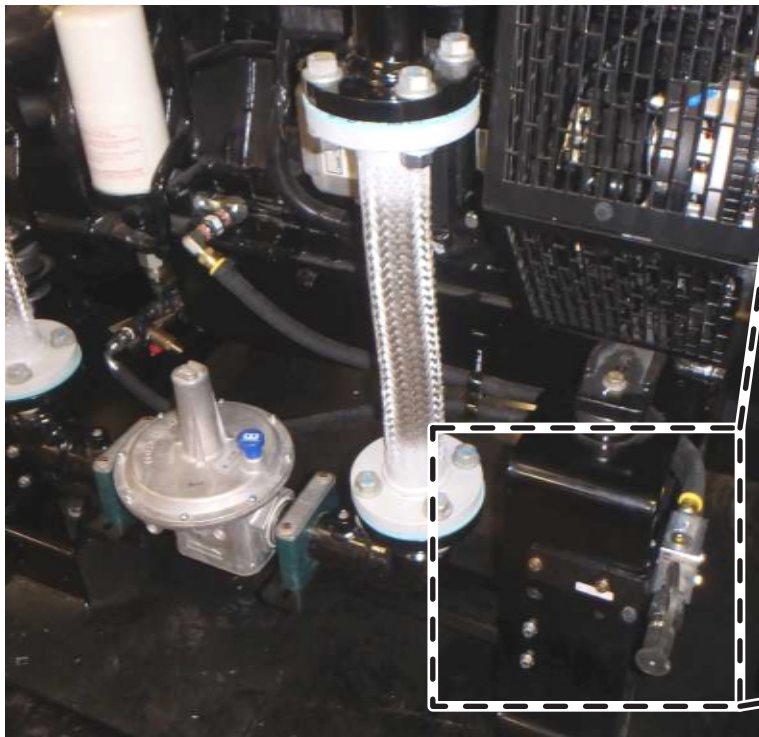


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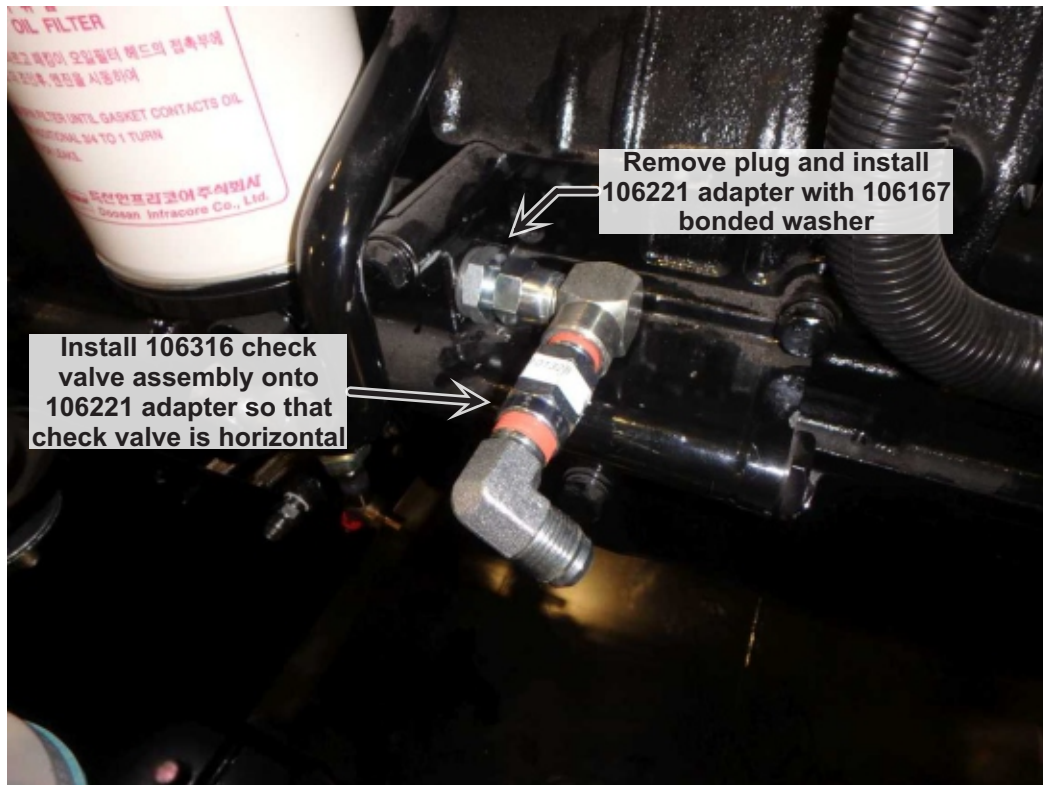
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1. QuickFit Valve Installation



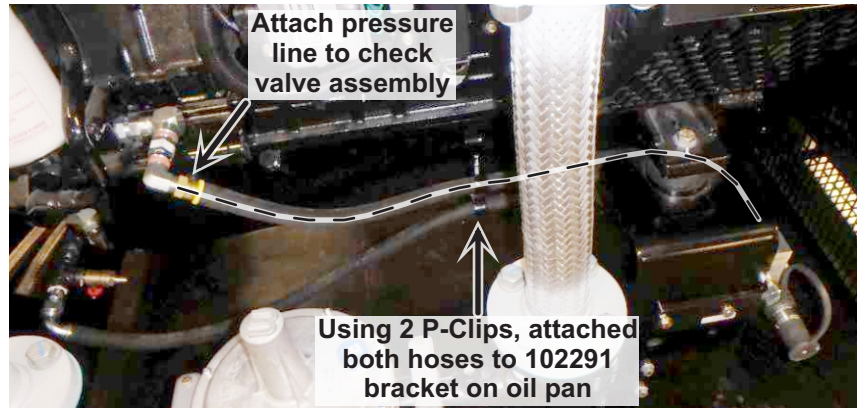
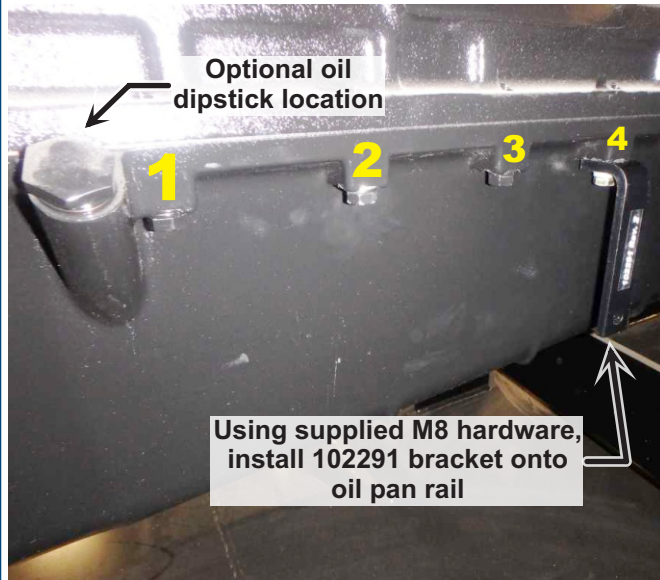
2. Engine Pressure Port Installation



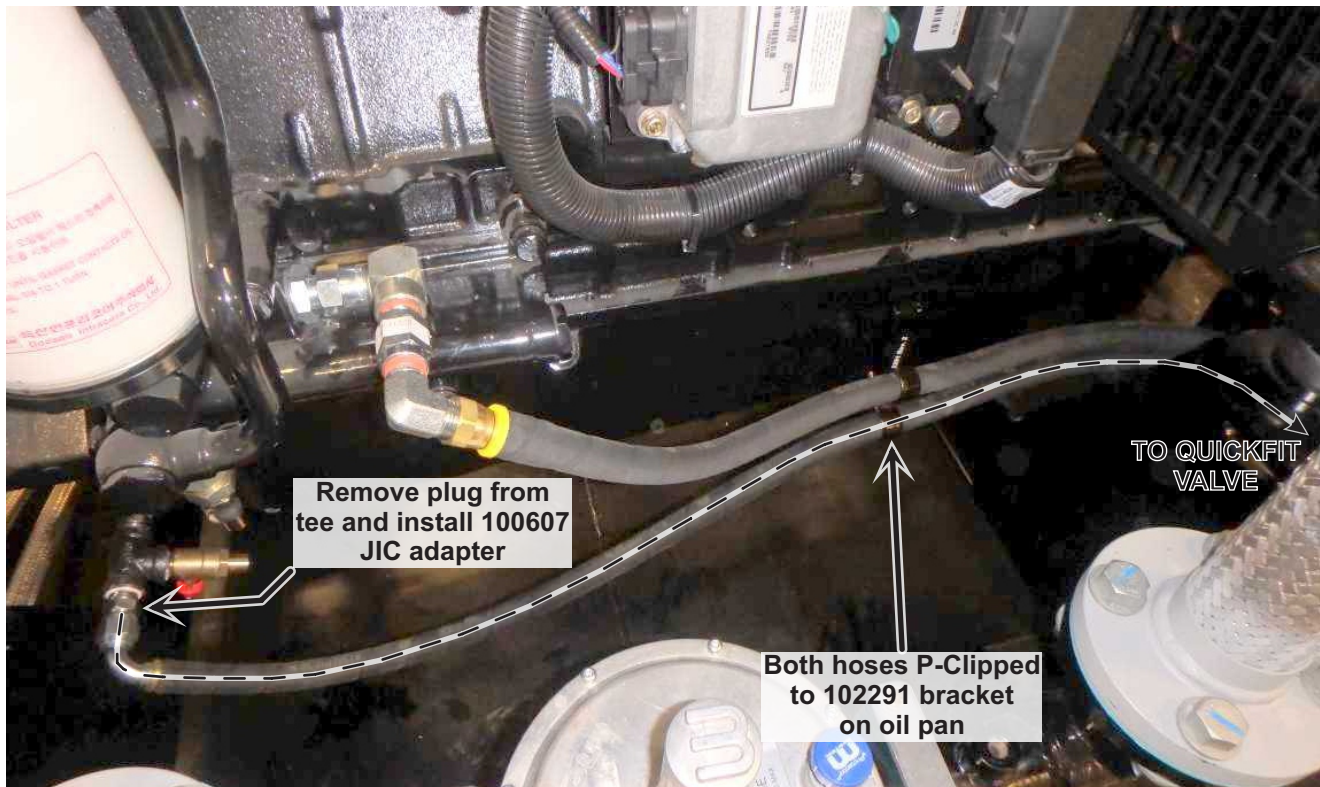
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3. Pressure Line Installation



4. Suction Line Installation

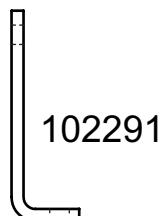
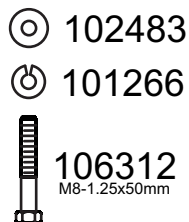
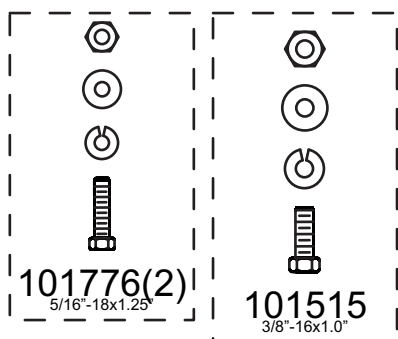


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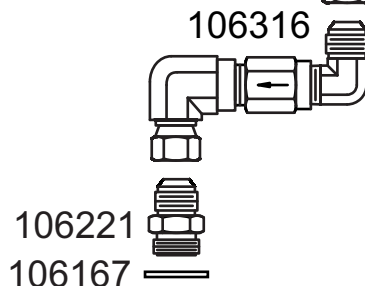
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Plumbing Diagram (Supplied Kit)

Part #	Qty	Part Description
100607	1	Adapter, 8MNPT - 10M JIC
100900	2	P-Clip #10 Hose, .937 clamp ID, .406 bolt hole ID
101266	1	Wshr, Helical Lock - 5/16"
101515	1	Bolt Assm, 3/8-16 x 1.0, H, S, 8, ZD
101776	2	Bolt Assm, 5/16-18 x 1.25, H, S, 8, ZD
102291	1	Bracket - 4" L Shaped (hose P-clip mount)
102483	1	MWshr, Flat - M8
106167	1	M24 Bonded Washer/Seal (Dowdy), Use w/106162
106221	1	M24x1.5 (ISO9974) - 10M JIC *w/o seal*
106312	1	MBIt, M8-1.25 x 50, H, S, 10.9, ZD
106315	1	QuickFit Valve Assmby for Altorfer APS230G
106316	1	Check Valve Assembly for Altorfer APS230G



PRESSURE SIDE LAYOUT



106315
(Incl. Bracket)

SUCTION SIDE LAYOUT

100607

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Plumbing Diagram (Individual Parts)

Part #	Qty	Part Description
100607	1	Adapter, 8M NPT - 10M JIC
100803	1	Adapter Elbow, 90° 8M NPT - 10M JIC
100900	2	P-Clip #10 Hose, .937 clamp ID, .406 bolt hole ID
101266	1	Wshr, Helical Lock - 5/16"
101328	1	Check Valve, Piston 8F NPT - 8M NPT
101515	1	Bolt Assm, 3/8-16 x 1.0, H, S, 8, ZD
101582	1	Adapter, 8M STOR - 10M JIC
101726	1	Adapter, 10M STOR - 10M JIC
101776	2	Bolt Assm, 5/16-18 x 1.25, H, S, 8, ZD
102291	1	Bracket - 4" L Shaped (hose P-clip mount)
102483	1	MWshr, Flat - M8
103411	79"	Hose, Push-On (barb), 5/8 ID (#10)
103412	3	Hose Fitting, STR #10 Socketless - 10F JIC
105275	1	Hose Fitting, ELB #10 Socketless - 10F JIC
105307	2	Bolt Assm, 1/4-20 x 3.0, H, S, 8, ZD
105542	1	PLUG 8M STOR EPCO, 5/16" Allen
105707	1	Bracket, Extended - QuickFit Small & Medium
105906	1	Small QuickFit Valve w/ 1/2" FFQD
106013	1	Adapter Elbow, Swivel 90° 10F JIC - 8F NPT
106167	1	M24 Bonded Washer/Seal (Dowdy), Use w/106162
106221	1	M24x1.5 (ISO9974) - 10M JIC *w/o seal*
106312	1	MBIt, M8-1.25 x 50, H, S, 10.9, ZD

