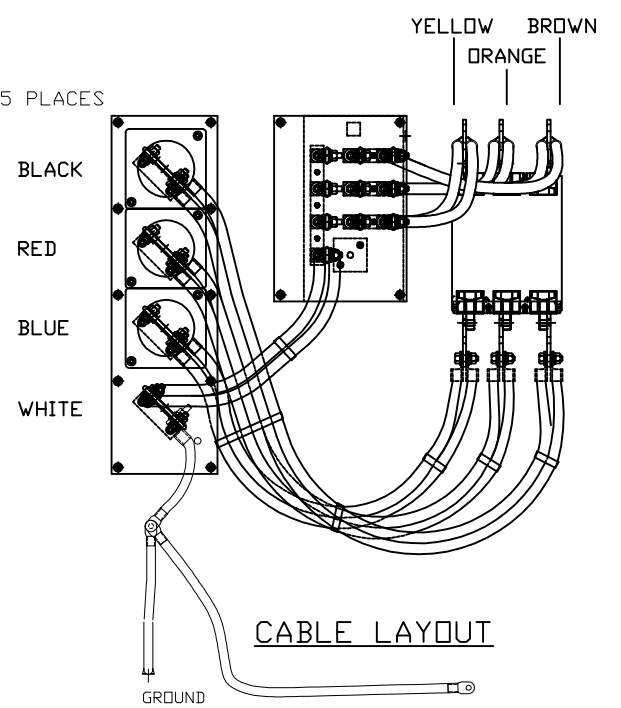
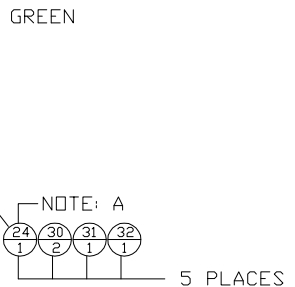


ENCLOSURE MTG STUD ON BASE ASSEMBLY



NOTE A: 54C151 - LOAD PAN AS. RECEIVED IN 54C100 - ENCLOSURE PARTS GP.

NOTE B: USE THE FOLLOWING TYRAPS AS NEEDED
 P/N: T250M0X2 BLACK CABLE TIE
 P/N: PLT4S-M WHITE CABLE TIE

ITEM	QTY	PART NUMBER	DESCRIPTION	WEIGHT
1	4	1127521	10-24 X 5" SCREW	6
2	1	54E313	LOAD PAN CABLE GROUP	61
3	6	54E312	BUS EXTENSION	6
4	3	122-6588	2000:5 CURRENT TRANSFORMER	4
5	1	54E100	LOADBOARD ASSEMBLY	21
6	1	48E132-01	LINK BOARD ASSEMBLY	9
7	1	T7SQ1200BWSO	ABB 1200A W/24V ST BREAKER	75
8	1	54A105	AC DIST. MOUNTING GROUP	4
9	21	4L-9337	3/8-16NCx1.50 BOLT	1
10	23	9B-7237	3/8-16NCx1.25 BOLT	1
11	16	198-2970	3/8-16NC WHIZLOCK NUT	1
12	12	149-2148	1/4-20NCx1.00 BOLT	1
13	8	224-6797	1/4" SMALL FLAT WASHER	1
14	12	155-1165	1/4-20NCx1.50 BOLT	1
15	76	5P-1075	3/8" FLAT WASHER	1
16	44	096-4415	3/8" LOCK WASHER	1
17	44	6V-8801	3/8-16NC NUT	1
18	38	8T-4205	1/4" FLAT WASHER	-
19	20	3B-4504	1/4" LOCK WASHER	-
20	16	6V-8185	1/4-20NC NUT	-
21	4	37407	10-24 KEPS NUT	-
22	16	345-8531	3/8-16NCx1.00 WHIZLOCK BOLT	-
23	2	210-4757	1/2-13NC BRONZE NUT	-
24	2	362-3586	1/2" BRONZE FLAT WASHER	-
25	3	361-2031	1/2" BRONZE LOCK WASHER	-
26	1	362-3494	1/2-13NCx3.00 BRONZE BOLT	-
27	1	54C151-WHT	LOAD PAN AS.	79
28	1	51E120	A.C. DISTRIBUTION HARNESS AS. (NOT SHOWN)	-
29	1	54E150	XQ400 D.C. LOAD PAN HARNESS AS.	-
30	1	6X288	SAFETY TRIP SWITCH	-
31	2	2N-3477	#6-32NCx1.25 SCREW	-
32	2	3B-4501	#6 LOCK WASHER	-
33	2	6V-9499	#6 FLAT WASHER	-
34	2	4B-2041	#6-32NC NUT	-
35	1	3P-9554	GROMMET	-
36	4	33074	#10 FLAT WASHER	-
37	2	KT7R3	REAR TERMINAL KIT	10
38	1	381-5588	GROUND BAR	-
39	1	6V-8188	NUT - 1/2"-13NC	-
40	2	8T-4223	WASHER-HARD 1/2"	-
41	1	3B-4508	WASHER-LOCK 1/2"	-
42	1	8T-8917	BOLT 1/2"-13X1-1/4"	-
43	2	156-6175	CLIP-LADDER	-
44	1	3306/4XFER	LOAD PAN FILM GROUP	-
45	1	7343K711	TOGGLE SWITCH	-
46	1	68E361	FILM-VFSS	-
TOTAL				284 LBS.

08/30/16 D. ROLING	12/16/15 D. ROLING	DATE BY	ALTORFER POWER SYSTEMS 6315 W. FAUBER RD. PHONE (309) 697-1234 BARTONVILLE, IL 61607 FAX (309) 282-7546	
ADD ACS SWITCH	ADD GND BAR, HARDWARE	CHANGE NOTICE		
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED		FILE	PROJECT REFERENCE	
TOLERANCES: X.X ± 0.100 X.XX ± 0.060 X.XXX ± 0.005		SCALE/SHEET SIZE	DRAWN BY	
ANGULAR ± 1°		1=15/B	D. ROLING	
THIRD ANGLE PROJECTION		SHEET	DATE	
TITLE		1 OF 1	11/06/2015	
XQ400RM (3456) D.V. LOAD PAN MOUNTING GROUP		QUOTE NUMBER		WORK ORDER NUMBER
		-		-
		DRAWING NUMBER		54A414-02