8.1LNA

	Rev:	C				
	Units		8.1L NA			
	Std	Metric	1500		1800	
General Engine Data						
Type	N/A		In-Line 4 cycle			
Number of cylinders	N/A		6			
Aspiration	N/A		Naturally Aspirated			
Bore	in	mm	4.37	111	4.37	111
Stroke	in	mm	5.47	139	5.47	139
Displacement	in^3	L	492	8.1	492	8.1
Compression Ratio	N/A		10.5			
Mean Piston Speed	ft/min	m/s	1368	6.95	1641	8.34
Gross Standby Power Rating[1,2,3] Per ISO 3046 at the Flywheel						
NG	Hp	kW	99	74	134	100
LP	Hp	kW	99	74	134	100
MEP (@ rated Load on NG)	psi	bar	106	7	120	8
MEP (@ rated Load on LP)	psi	bar	106	7	120	8
Gross Prime Power Rating[1,2,3] Per ISO 3046 at the Flywheel						
NG	Hp	kW	90	67	118	88
LP	Hp	kW	90	67	118	88
MEP (@ rated Load on NG)	psi	bar	97	7	105	7.3
MEP (@ rated Load on LP)	psi	bar	97	7	105	7.3
RPM Range (Min-Max)	RPM		1500-2000			
Rotation Viewed from Flywheel	N/A		Counter Clockwise			
Firing Order	N/A		1-5-3-6-2-4			
Dry Weight						
Fan to Flywheel	lb	kg	2200	998	2200	998
Rad to Flywheel	lb	kg	2660	1207	2660	1207
Wet Weight						
Fan to Flywheel	lb	kg	2288	1038	2288	1038
Rad to Flywheel	lb	kg	2900	1316	2900	1316
CG						
Distance from FW housing	in	mm	17	426	17	426
Distance above center of crankshaft	in	mm	7	184	7	184
Engine Mounting						
Maximum Allowable Bending Moment at Rear of Block	lb ft	N m	3540	4800	3540	4800
Moment of Inertia About Roll Axis	lb ft^2	kg m^2				
Flywheel housing	N/A		SAE No 2			
Flywheel	N/A		No 11 1/2			
Number of Flywheel Teeth	N/A		140			
Exhaust System						
Type			Air Cooled Manifold			
Maximum allowable Back pressure	in HG	kPa	3	10.146	3	10.146
Standard Catalyst Back pressure	in HG	kPa	1.5	5.073	1.5	5.073
Exhaust Outlet Pipe Size						
Maximum Turbine Inlet Temperature	F	C	1382	750	1382	750
Exhaust Flow at Rated Power	lb/hr	kg/hr	632	283	790	358
Exhaust Flow at Rated Power @1350F	cfm	m^3/min	478.5	13.5	605.7	17.2
Air Induction System						
Maximum allowable Intake Air Restriction with Air Cleaner						
Clean	inH2O	kPa	5	20	5	20
Dirty	inH2O	kPa	15	4	15	4
Combustion Air required (entire engine)	lb/hr	kg/hr	596	267	745	338
Combustion Air required (entire engine)	cfm	m^3/min	150	4	189	5

8.1LNA

	Rev:	C				
	Units		8.1L NA			
	Std	Metric	1500		1800	
Electrical System						
Minimum Recommended Battery Capacity	AH		150			
Cold Cranking Current						
Engine only	CCA		900			
Engine with Drive train	CCA		900			
Maximum Allowable Resistance of Starting Circuit	Ohms		0.002			
Starting Motor Power	HP	kW	6.0	4.5	6.0	4.5
Battery Charging Alternator						
Voltage	Volts		24			
Current	Amps		45			
Coil primary Resistance	Ohms		0.59Ω ± 10%			
Spark Plug p/n			IFR7F-4D			
Spark plug gap	inches	mm	.015" (-0/+.008") .38mm (-0/+.2mm)			
Cooling System						
Coolant Capacity						
Engine only	gal	L	5	19	5	19
Engine with Radiator	gal	L	22	83	22	83
Engine Coolant Flow	gal/min	L/min	53	201	63	238
Water Pump Speed	RPM		1950		2340	
Heat rejected to Cooling water at rated Load	btu/min	kcal/sec	3915	16	4990	21
Maximum Intake Air Temperature (IAT)	F	C	155	68	155	68
ECU IAT Warning	F	C	140	79.5	140	79.5
ECU IAT Shutdown	F	C	155	88	155	88
Maximum Coolant Friction Head External to the engine	psi	bar	5.8	0.4	5.8	0.4
Maximum Air Restriction Across a Radiator	inH2O	mmH2O	0.5	12.7	0.5	12.7
Standard Thermostat Range						
Cracking Temperature	F	C	160	71	160	71
Full Open Temperature	F	C	185	85	185	85
Maximum Allowable Pressure Cap	psi	bar	14.7	1	14.7	1
Ambient Clearance Open Genset (water) (Air-to-Boil)						
Specified	F	C	142	61	142	61
Acutal	F	C			160	71
Ambient Clearance (Oil)						
Specified	F	C	142	61	142	61
Acutal	F	C			148	64
CAC Rise over Ambient (Charge)						
Specified	F	C	N/A			
Acutal	F	C				
Maximum Allowable Top Tank Temperature	F	C	230	110	230	110
ECU Warning	F	C	220	104	220	104
ECU Shutdown	F	C	230	110	230	110
Fan Power	HP	kW	5	3.7	9	6.7
Fan Diameter, including blades	in	mm	28	711	28	711
Fan Speed	RPM		1950		2340	
Cooling Fan Air Flow @ 1" Static H2O Pressure and 125F @ radiator	CFM	m^3/min	8000	224	10000	280
Charge Air Cooler						
Compressor Outlet Temperature	F	C	N/A	N/A	N/A	N/A
Compressor Flow Rate per CAC	lb/hr	kg/hr	N/A	N/A	N/A	N/A
Heat Rejection per CAC	btu/min	kW	N/A	N/A	N/A	N/A

PSI HEAVY-DUTY

8.1LNA

	Rev:	C				
	Units		8.1L NA			
	Std	Metric	1500		1800	
Lubrication System						
Oil Specification			SAE 15W-40 Low Ash Gas engine oil (.25-.5% by wt), API CD/CF or higher			
Oil Pressure						
Idle						
Min	Psi	Bar	11	0.8	11	0.8
Max	Psi	Bar	20.3	1.4	20.3	1.4
Rated Speed						
Min	Psi	Bar	20.3	1.4	20.3	1.4
Max	Psi	Bar	70	4.8	70	4.8
Maximum Allowable Oil Temperature	F	C	250	121	250	121
Engine Oil Capacity						
Min	Qts	L	18	17	18	17
Max	Qts	L	25	24	25	24
Oil Filter Capacity	Qts	L	3.75	4	3.75	4
ECU Oil Pressure Warning[5]	psi		30			
ECU Oil Pressure Shut Down[5]	psi		25			
Fuel System						
Fuel Consumption[6]						
NG	Ft^3/hr	kg/hr	736	16.7	894	20.3
LP	Ft^3/hr	kg/hr	180	17	392	20.9
Maximum EPR Rated Pressure	psi	kPa	1.0	6.9	1.0	6.9
Maximum Running pressure to Electronic Pressure Regulator (EPR)	inH2O	kPa	11.0	2.7	11.0	2.7
Minimum Running pressure to EPR	inH2O	kPa	7.0	1.7	7.0	1.7
Minimum Gas Supply Pipe Size			1-1/4" NPT			
Maximum EPR Rated Pressure	psi	kPa	1.0	6.9	1.0	6.9
Maximum Running Pressure to EPR	inH2O	kPa	11.0	2.7	11.0	2.7
Minimum Running Pressure to EPR	inH2O	kPa	7.0	1.7	7.0	1.7
Minimum LPG Supply Pipe Size[4]			1-1/4" NPT			

[1]Standby and overload ratings based on ISO3046.

[2] All ratings are gross flywheel horsepower corrected to 77^oF at an altitude of 328feet with no cooling fan or alternator losses using heating value for NG of 1015 BTU/SCF.

[3] Production tolerances in engines and installed components can account for power variations of +/- 5%. Altitude, temperature and excessive exhaust and intake restrictions should be applied to power calculations.

[4] The preceeding pipe sizes are only suggestions and piping sizes may vary with temperature, pressure, distance from supply and application of local codes. Gas must be available at adequate volume and pressure for engine at the EPR.

[5] >1400RPM

[6] See PSI HD Technical Spec. 56300002 - Fuel Specification